

PURE ASPHALT

MANUFACTURER OF SPECIALTY COATINGS SINCE 1927

PRODUCT DATA

3300 W. 31ST STREET
CHICAGO, IL 60623
PHONE: 773.247.7030
FAX: 773.247.7066
WWW.PUREASPHALT.COM

#825 MIL Spec Sealant

DESCRIPTION

A high performance solvent based wax based coating for inner body panels and/or the underside of automotive vehicles, bus bodies, motor homes, etc. #825 provides a waxy flexible and abrasion resistant coating for superior protection against corrosion caused by moisture, salt, alkalis and galvanic reaction.

MATERIALS

#825 is an abrasive free material, formulated with specially refined organo-metallic complex petroleum products fortified with special additives. Low aromatic content mineral spirits are used as the carrier solvent and an odorant is added to achieve the best possible odor during application and drying.

APPLICATION

This atomizes at moderate spray pressures for greater control with less overspray, spray back and fogging. Optimum sprayability and efficiency will be achieved at 77 F but product will spray over a wide range of temperatures (60 – 90 F). Super filtration and viscosity control allow smaller tip sizes and better coverage without plugging. Apply with conventional airless spray equipment and fan spray or conical core tip spray tools.

Recommended Pumps

Low Volume - Graco 15:1 with 60 - 70 lbs. of air.

High Volume - Graco 30-1 Bulldog. King or NXT

Tips sizes

.017 - .023

.019- .025

DRY TIME

825 will dry to light touch in 2 hrs, and fully cure in 48 hrs @ 70 F.

Water and weather resistance are achieved immediately after application. Air movement will speed the drying process.

PHYSICAL PROPERTIES

| | |
|------------------------------------|--------------------------------|
| Color | Black |
| Weight per Gal. | 8.1 lbs. +or- 2 |
| Flash Point | 105 degrees F Min. |
| Solids by Wt. | 55% +or- 2 |
| Viscosity | 4500 cps +or- 500 (#5 spindle) |
| Vertical Sag | 30 mils wet minimum |
| Dielectric Strength, volts/dry mil | 800 (ASTM D-149-92) |

PACKAGING

Available in a wide range of containers from 5 gallon pails to 6000 gallon tankers.

SPECIFICATIONS

Exceeds Federal Specification MIL-C-0083933A and MIL-PRF-62218B
ASTM B117 for corrosion resistance – 1500 hrs. min @ 6.4 mils dry film
SAE J2334 w/ Magnesium Chloride – 1000 hours min @ 6.4 mils dry film
SAE J400 for abrasion resistance – Minimum 5A rating

EQUIPMENT CARE AND CLEAN-UP

Dried material can be removed with mineral spirits. Take necessary precautions.

The information presented herein is based on the data available and is believed to be correct. However, nothing stated in this bulletin is to be taken as a warranty, expressed or implied regarding the accuracy of the information of the use of our product used singly or in conjunction with other products.