

## **Tectyl**<sup>®</sup> 518

### **Description**

TECTYL<sup>®</sup> 518 is a solventborne, thixotropic, corrosion preventive compound designed for rustproofing transportation equipment. The dry film is translucent and semi-firm. TECTYL<sup>®</sup> 518 meets Military Specifications MIL-C-62218, MIL-C-008393A and

A-A-59295 Type I. TECTYL<sup>®</sup> 518 possesses dielectric strength of 800 volts per dry mil of coating. TECTYL<sup>®</sup> 518 provides galvanic corrosion protection and can be applied on battery terminals for insulating purposes.

### **Laboratory Data**

Flash, PMCC\*, Minimum  
Density, Weight/Gallon @ 77°F (25°C)  
Specific Gravity @ 60°F (15.6°C)  
Recommended Dry Film Thickness over Metal Profile  
Theoretical Coverage @ Recommended DFT  
Non-Volatile % by Weight  
Non-Volatile % by Volume  
Volatile Organic Content (VOC), Maximum  
Approximate Air Dry Time @ 77°F (25°C)  
Cure Time  
High Temperature Flow Point, Minimum  
Dielectric Strength, volts/dry mil (ASTM D-149-92)

### **Typical Properties**

106°F  
7.93 ± 0.1 lbs./gallon  
0.95  
5 mils  
135 sq. ft./gallon  
53 ± 1  
42 ± 1  
3.8 lbs./gallon  
2 - 4 hours  
24 hours  
225°F  
800

#### **Accelerated Corrosion Tests:**

5% Salt Spray (Hours)  
ASTM\*\* B-117 @ Recommended DFT  
(2x4x1/8 in. Polished Steel Panels) 1500

\*PMCC (Penske Martin Closed Cup)

\*\*ASTM (American Society for Testing and Materials)

## Surface Preparation

The maximum performance of TECTYL® 518 can be achieved only when the metal surfaces to be protected are clean, dry and free of rust, oil and mill scale. Daubert Chemical Company recommends that the metal substrate temperature be 50-95°F (10-35°C) at the time of product application.

## Application

TECTYL® 518 is formulated to be used as supplied. Ensure uniform consistency prior to use. Continued stirring is generally not required. If the product thickens due to cold storage or loss of solvent during use, contact Daubert Chemical Company. DO NOT THIN TECTYL® 518. Incorrect thinning will affect film build, dry time and product performance. Daubert Chemical Company recommends that the ambient and product temperature be 50 - 95°F (10 - 35°C) at time of application. TECTYL® 518 can be spray applied.

## Removal

TECTYL® 518 can be removed with TECTYL® HPS solventborne thinner, vapor degreasing, hot alkaline wash, or low pressure steam. TECTYL® 518 can be removed from fabrics by normal dry cleaning procedures. Avoid the use of chlorinated or highly aromatic solvents when removing from painted surfaces, as these solvents may adversely affect paint.

## Storage

Store TECTYL® 518 at temperatures between 50-95°F (10-35°C). Mild agitation is recommended prior to use.

## Caution

Adequate ventilation is required for cure and to ensure against formation of a combustible liquid. THE PARTIALLY CURED FILM SHOULD NOT BE EXPOSED TO IGNITION SOURCES SUCH AS FLARES, FLAMES, SPARKS, EXCESSIVE HEAT, OR TORCHES. Refer to Daubert's Material Safety Data Sheet for additional handling and first aid information.

## Note:

The addition of any product over or under this coating is not recommended. The use of additional coatings could result in chemical incompatibility, thus adversely affecting the performance of this coating as stated in the lab data section. If a product other than Daubert Chemical Company's recommended product is required, written authorization must be obtained from Daubert Chemical Company.

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REFER TO MATERIAL SAFETY DATA SHEET FOR HEALTH AND SAFETY INFORMATION.

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