

## Number 10

### PROTECTION OF METAL FORMS FOR CONCRETE PIPE MANUFACTURING

Firm-film solvent cutback Tectyl<sup>®</sup> corrosion preventives, such as Tectyl<sup>®</sup> 506 and Tectyl<sup>®</sup> 400C, are used for storage protection of metal forms and forming rings used in the manufacture of concrete pipe.

The advantages in using these Tectyl<sup>®</sup> products are:

1. Long-term outside storage protection from rust.
2. Easy application by brushing, dipping, or spraying.
3. The firm film permits handling of the protected forms.
4. The cured film adheres to the substrate throughout a wide temperature range from -40°F (-40°C) to 300°F (149°C).
5. The cured film can be removed by using mineral spirits or vapor degreasing prior to using the forms in the manufacturing process.